

Some Examples

CARBIDE TIPPED SAW BLADES

8" – 88" Diameter Non-Ferrous Metal Cutting

Model No.	Dia.	Teeth	Kerf	Plate	Arbor	Price
NF860	8"	60	.110"	0.085	5/8"	\$ 133.00
NF1060	10"	60	.140"	0.095	5/8"	\$ 157.00
NF1080	10"	80	.120"	0.095	5/8"	\$ 179.00
NF1260	12"	60	.171"	0.110	1"	\$ 171.00
NF1280	12"	80	.120"	0.095	1"	\$ 196.00
NF12100	12"	100	.120"	0.095	1"	\$ 239.00
NF14100	14"	100	.135"	0.110	1"	\$ 244.00
NF1660	16"	60	.195"	0.134	1"	\$ 224.00
NF16100	16"	100	.135"	0.110	1"	\$ 284.00
NF18120	18"	120	.145"	0.120	1"	\$ 341.00
NF20120	20"	120	.160"	0.134	1"	\$ 379.00
NF2284	22"	84	.208"	0.148	1-1/2"	\$ 419.00
NF22120	22"	120	.175"	0.148	1-1/2"	\$ 418.00
NF22150	22"	150	.175"	0.148	1-1/2"	\$ 468.00
NF2460	24"	60	.235"	0.165	1-1/2"	\$ 427.00
NF24120	24"	120	.187"	0.148	1-1/2"	\$ 474.00
NF24150	24"	150	.175"	0.148	1-1/2"	\$ 523.00
NF350100	350MM	100	.135"	0.110	32MM	\$ 242.00
NF380110	380MM	110	.143"	0.118	32MM	\$ 277.00
NF400100	400MM	100	.135"	0.110	30MM	\$ 280.00
NF550120	550MM	120	.161"	0.134	30MM	\$ 414.00

MODIFICATION CHARGES:

Any blade can be bored or modified to suit your saw.

Blades over 24" Dia. -- Call for quote.

Prices subject to change without notification.

APPLICATIONS:

Extrusions, Solids & Plate

30 RMS finish or better

Aluminum, Brass, Copper, Bronze

ORDERING INSTRUCTIONS:

Please specify as much as possible.

- Blade diameter, number of teeth, bore and pin holes
- Rotation as you change the blade "C" clockwise, "CC" counter clockwise
- Material being cut, size and shape
- type of machine (cutoff, chop, plate, table, etc.)
- Flange Diameter
- RPM of saw blade

MACHINES:

B & O Saw, CTD, Dake, Eisele, IBP, Kalamazoo, Kaltenbach, MEP, Metlsaw, Oliver, Pedrazoli, Pistorius, Sala, Schelling, Startrite, Wagner and others

OPERATING RECOMMENDATIONS:

Blade Speeds

Aluminum Extrusions 10,000 SFPM Min.

Aluminum Solids 6,000-8,000 SFPM Min.

Wet Cutting increases tool life and improves finish

Absolutely Firm Work Piece Clamping is a must!

SHARPENING CARBIDE BLADES:

- Please call or visit our web site for specifics.



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